

Permit Number: _____
Folio/Parcel Identification Number: _____
Prepared by: Christopher Pedrinan
Buena Vista Construction Company
Return to: P.O. Box 10000, Lake Buena Vista, FL 32830

NOTICE OF COMMENCEMENT

State of Florida, County of Orange
The undersigned hereby gives notice that improvement will be made to certain real property, and in accordance with Chapter 713, Florida Statutes, the following information is provided in this Notice of Commencement.

- 1. **Description of property** (legal description of the property, and street address if available)
975 W. Savannah Cir. JRAK4375
- 2. **General description of improvement**
Provide labor, material and/or electrical for construction
- 3. **Owner information or Lessee information if the Lessee contracted for the improvement**
Name Walt Disney World Resort
Address P.O. Box 10000, Lake Buena Vista, FL 32830
Interest in Property _____
Name and address of fee simple titleholder (if different from Owner listed above)
Name _____
Address _____
- 4. **Contractor**
Name Buena Vista Construction Company Telephone Number 407-934-6070
Address P.O. Box 10000, Lake Buena Vista, FL 32830
- 5. **Surety** (if applicable, a copy of the payment bond is attached)
Name _____ Telephone Number _____
Address _____ Amount of Bond \$ _____
- 6. **Lender**
Name _____ Telephone Number _____
Address _____
- 7. **Persons within the State of Florida designated by Owner upon whom notices or other documents may be served as provided by §713.13(1)(a)7, Florida Statutes.**
Name Melanie Defaria, Sourcing & Procurement Telephone Number 407-828-3582
Address P.O. Box 10000, Lake Buena Vista, FL 32830
- 8. **In addition to himself or herself, Owner designates the following to receive a copy of the Lienor's Notice as provided in §713.13(1)(b), Florida Statutes.**
Name Doug Scharfenberg, Construction Manager Telephone Number 407-934-6070
Address P.O. Box 10000, Lake Buena Vista, Florida 32830
- 9. **Expiration date of notice of commencement** (the expiration date may not be before the completion of construction and final payment to the contractor, but will be 1 year from the date of recording unless a different date is specified) _____

WARNING TO OWNER: ANY PAYMENTS MADE BY THE OWNER AFTER THE EXPIRATION OF THE NOTICE OF COMMENCEMENT ARE CONSIDERED IMPROPER PAYMENTS UNDER CHAPTER 713, PART I, SECTION 713.13, FLORIDA STATUTES, AND CAN RESULT IN YOUR PAYING TWICE FOR IMPROVEMENTS TO YOUR PROPERTY. A NOTICE OF COMMENCEMENT MUST BE RECORDED AND POSTED ON THE JOB SITE BEFORE THE FIRST INSPECTION. IF YOU INTEND TO OBTAIN FINANCING, CONSULT WITH YOUR LENDER OR AN ATTORNEY BEFORE COMMENCING WORK OR RECORDING YOUR NOTICE OF COMMENCEMENT.

Under penalty of perjury, I declare that I have read the foregoing notice of commencement and that the facts stated in it are true to the best of my knowledge and belief.

Signature of Owner or Lessee, or Owner's or Lessee's Authorized Officer/Director/Partner/Manager
Director

Signatory's Title/Office

The foregoing instrument was acknowledged before me this 27th day of Feb 24 by Tom Troffer
month/year name of person

as Director for B.V.C.C - Agent for Walt Disney World
Type of authority, e.g., officer, trustee, attorney in fact Name of party on behalf of whom instrument was executed

Signature of Notary Public – State of Florida
Christopher Pedrinan
Print, type, or stamp commissioned name of Notary Public

Personally Known OR Produced ID _____
Type of ID Produced _____

