

Permit Number: BD24-0095
Folio/Parcel ID #: _____
Prepared by: Kathy Rey
6448 Parkland Drive
Sarasota, FL 34243
Return to: USA Venueserv, Inc.
6448 Parkland Drive
Sarasota, FL 34243

DOC # 20250184010
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Rec Fee: \$10.00
Deed Doc Tax: \$0.00
Mortgage Doc Tax: \$0.00
Intangible Tax: \$0.00
Phil Diamond, Comptroller
Orange County, FL
Ret To: SIMPLIFILE LC

NOTICE OF COMMENCEMENT

State of Florida, County of Orange

The undersigned hereby gives notice that improvement will be made to certain real property, and in accordance with Chapter 713, Florida Statutes, the following information is provided in this Notice of Commencement.

1. **Description of property** (legal description of the property, and street address if available)
3397 Ft. Wilderness Trail
2. **General description of improvement**
Shelter refurbishment.
3. **Owner information or Lessee information if the Lessee contracted for the improvement**
Name Walt Disney Parks and Resorts US, Inc.
Address PO Box 10000, Lake Buena Vista, FL 32830
Interest in Property Owner
Name and address of fee simple titleholder (if different from Owner listed above)
Name N/A
Address _____
4. **Contractor**
Name USA Groups, Inc. Telephone Number (941) 955-7106
Address 6448 Parkland Drive, Sarasota, FL 34243
5. **Surety** (if applicable, a copy of the payment bond is attached)
Name N/A Telephone Number _____
Address _____ Amount of Bond \$ _____
6. **Lender**
Name N/A Telephone Number _____
Address _____
7. **Persons within the State of Florida designated by Owner upon whom notices or other documents may be served as provided by §713.13(1)(a)7, Florida Statutes.**
Name Michelle Bissoondial Telephone Number (407) 813-6210
Address 3100 Bonnett Creek Road, Telecom 220, Lake Buena Vista, FL 32830
8. **In addition to himself or herself, Owner designates the following to receive a copy of the Lienor's Notice as provided in §713.13(1)(b), Florida Statutes.**
Name Michelle Bissoondial Telephone Number (407) 813-6210
Address 3100 Bonnett Creek Road, Telecom 220, Lake Buena Vista, FL 32830
9. **Expiration date of notice of commencement** (the expiration date will be 1 year from the date of recording unless a different date is specified) _____

WARNING TO OWNER: ANY PAYMENTS MADE BY THE OWNER AFTER THE EXPIRATION OF THE NOTICE OF COMMENCEMENT ARE CONSIDERED IMPROPER PAYMENTS UNDER CHAPTER 713, PART I, SECTION 713.13, FLORIDA STATUTES, AND CAN RESULT IN YOUR PAYING TWICE FOR IMPROVEMENTS TO YOUR PROPERTY. A NOTICE OF COMMENCEMENT MUST BE RECORDED AND POSTED ON THE JOB SITE BEFORE THE FIRST INSPECTION. IF YOU INTEND TO OBTAIN FINANCING, CONSULT WITH YOUR LENDER OR AN ATTORNEY BEFORE COMMENCING WORK OR RECORDING YOUR NOTICE OF COMMENCEMENT.

Stephanie Pearson
Signature of Owner or Lessee, or Owner's or Lessee's Authorized Officer/Director/Partner/Manager

Authorized Signatory
Signatory's Title/Office

The foregoing instrument was acknowledged before me this 28 day of March 2025 by Stephanie Pearson
as Authorized Signatory for Walt Disney World Parks & Resorts
Type of authority, e.g., officer, trustee, attorney in fact Name of party on behalf of whom instrument was executed

Lindsay Punday
Signature of Notary Public - State of Florida

Lindsay Punday
Print, type, or stamp commissioned name of Notary Public

Personally Known ☒ OR Produced ID ☐
Type of ID Produced _____

☐ Physical presence ☐ Online

