

Rec Fee: \$10.00

Deed Doc Tax: \$0.00

Mortgage Doc Tax: \$0.00

Intangible Tax: \$0.00

Phil Diamond, Comptroller

Orange County, FL

Ret To: SIMPLIFILE LC

Permit Number: _____
 Folio/Parcel Identification Number: _____
 Prepared by: Christopher Pedrinan
 Buena Vista Construction Company

 Return to: P.O. Box 10000, Lake Buena Vista, FL 32830

NOTICE OF COMMENCEMENT

State of Florida, County of Orange

The undersigned hereby gives notice that improvement will be made to certain real property, and in accordance with Chapter 713, Florida Statutes, the following information is provided in this Notice of Commencement.

1. **Description of property** (legal description of the property, and street address if available)
 805 W SAVANNAH CIR JFAK5133
2. **General description of improvement**
 Provide labor, material and/or electrical for construction
3. **Owner information or Lessee information if the Lessee contracted for the improvement**
 Name Walt Disney World Resort
 Address P.O. Box 10000, Lake Buena Vista, FL 32830
 Interest in Property _____
Name and address of fee simple titleholder (if different from Owner listed above)
 Name _____
 Address _____
4. **Contractor**
 Name Buena Vista Construction Company Telephone Number 407-934-6070
 Address P.O. Box 10000, Lake Buena Vista, FL 32830
5. **Surety** (if applicable, a copy of the payment bond is attached)
 Name _____ Telephone Number _____
 Address _____ Amount of Bond \$ _____
6. **Lender**
 Name _____ Telephone Number _____
 Address _____
7. **Persons within the State of Florida designated by Owner upon whom notices or other documents may be served as provided by §713.13(1)(a)7, Florida Statutes.**
 Name Melanie Defaria, Sourcing & Procurement Telephone Number 407-828-3582
 Address P.O. Box 10000, Lake Buena Vista, FL 32830
8. **In addition to himself or herself, Owner designates the following to receive a copy of the Lienor's Notice as provided in §713.13(1)(b), Florida Statutes.**
 Name Doug Scharfenberg, Construction Manager Telephone Number 407-934-6070
 Address P.O. Box 10000, Lake Buena Vista, Florida 32830
9. **Expiration date of notice of commencement** (the expiration date may not be before the completion of construction and final payment to the contractor, but will be 1 year from the date of recording unless a different date is specified) _____

WARNING TO OWNER: ANY PAYMENTS MADE BY THE OWNER AFTER THE EXPIRATION OF THE NOTICE OF COMMENCEMENT ARE CONSIDERED IMPROPER PAYMENTS UNDER CHAPTER 713, PART I, SECTION 713.13, FLORIDA STATUTES, AND CAN RESULT IN YOUR PAYING TWICE FOR IMPROVEMENTS TO YOUR PROPERTY. A NOTICE OF COMMENCEMENT MUST BE RECORDED AND POSTED ON THE JOB SITE BEFORE THE FIRST INSPECTION. IF YOU INTEND TO OBTAIN FINANCING, CONSULT WITH YOUR LENDER OR AN ATTORNEY BEFORE COMMENCING WORK OR RECORDING YOUR NOTICE OF COMMENCEMENT.

Under penalty of perjury, I declare that I have read the foregoing notice of commencement and that the facts stated in it are true to the best of my knowledge and belief.

Signature of Owner or Lessee or Owner's or Lessee's Authorized Officer/Director/Partner/Manager _____
 Signature of Manager _____
 Signatory's Title/Office

The foregoing instrument was acknowledged before me this 3rd day of Jun 25 by Shannon Newgent
 month/year name of person

as Manager for B.V.C.C - Agent for Walt Disney World
 Type of authority, e.g., officer, trustee, attorney in fact Name of party on behalf of whom instrument was executed

Signature of Notary Public -- State of Florida _____
 Christopher Pedrinan
 Print, type, or stamp commissioned name of Notary Public

Personally Known X OR Produced D
 Type of ID Produced _____

